## Lesson 5 - Teacher's notes

- ✓ The students must have the handouts with the power point presentation in front of them in order to take notes on them. The power point file is *L*<sub>5</sub>.*Iron and ferrous-metals*
- ✓ The teacher must remark the difference among wrought (forged) iron, steel and cast iron
- ✓ Vocabulary

#### Words

Slag car, magnetite, hematite, siderite, oxide, carbonate, carburization, Iron age, Bronze age, plough, locomotive, blacksmith, wrought iron, forged iron, pure iron, steel, cast iron, carbon steel, alloy steel, coke coal, limestone, pig iron, crude steel, molten steel, impurity, blast furnace, scrap, hot-blast stove

#### **Structures**

"...are the major iron ore producers", Carbon acts as a hardening agent, burning off spare carbon, to take out the impurities

# **Task 1**Magnetite, oxide, hematite, oxide, siderite, carbonate

#### Task 2

Pure iron	has less than 0.02% of C	
Steel	has less than 1.76% of C	
Alloy steel	contains Fe, C and other elements	
Steel	is the more used ferrous metal	
Carbon steel	contains only Fe and C	
Carbon	acts as a hardening agent in steel	
Cast iron	has more than 1.76% of C	
Pure iron	Has not many uses nowadays	

#### Task 3

- a) It is a binary eutectic phase diagram
- b) 1535°C
- c) Yes, there is one:

 $T = 1145^{\circ}C$ 

Percentage of C=4.7%

d)

- i) 2% C, 1150°C: L+S
- ii) 3% C, 1600°C: Liquid
- iii) 1% C, 1500°C: Solid
- iv) 4.7% C, 1100°C: Solid
- v) unknown % of C, 1800°C: liquid
- vi) unknown % of C, 1000°C: solid
- vii) 0% C, 1540°C: liquid
- i) An alloy Fe-C with 2%C at 1150°C is in liquid + solid state
- ii) An alloy Fe-C with 3%C at 1600°C is in liquid state
- iii) An alloy Fe-C with 1%C at 1500°C is in solid state
- iv) An alloy Fe-C with 4.7%C at 1100°C is in solid state
- v) An alloy Fe-C with an unknown percentage of C at 1150°C is in liquid state
- vi) An alloy Fe-C with an unknown percentage of C at 1000°C is in o solid state
- vii) An alloy Fe-C with no C at all at 1540°C is in liquid state

### Task 4

Limestone	is a raw material of blast furnace
Iron ore	is a raw material of blast furnace
Molten slag	comes from the reaction of the
	impurities of the ore with the limestone
Oxygen converter	converts iron into crude steel
Pig iron	is iron with too much carbon and it's brittle
Electric furnace	takes out the impurities from crude steel
Molten iron	is the same than pig iron
Oxygen converter	burns off spare steel from pig iron

## Task 5

1. 
$$C + O_2 \rightarrow CO_2$$

- ✓ C comes from the coke carbon
- ✓ O2 comes from the hot air blast

2. 
$$CO2 + C \rightarrow 2CO$$

- $\checkmark$  **CO2** comes from the previous reaction
- ✓ **C** comes from the non-burnt coke

3. 
$$3CO + Fe2O3 \rightarrow 2Fe + 3CO2$$

- ✓ **CO** comes from the previous reaction
- ✓ **Fe2O3** comes from the iron ore

**Task 6** Hephaestus and Vulcan

Task 7

a) Find out which statements are **True (T)** or **False (F)**:

Statement	
China is currently one of the major producers of iron ore	
Humans used first iron than bronze to make tools	
Pure iron has no carbon at all	
Wrought iron and forged iron is the same material	
A blacksmith produces cast iron	
Hot-blast stove provides hot air for the production of molten iron	
The USA is currently one of the major producers of iron ore	
An oxygen converter converts the pig iron into molten steel	
The molten iron (also called <i>pig iron</i> ) has no carbon at all	
An alloy steel has more than 6.67% of carbon in its composition	

b)

Humans used first bronze than iron to make tools

Pure iron has up to 0.02% of carbon

A blacksmith produces wrought or forged iron

The USA is not one of the major producers of iron ore

An oxygen converter converts the pig iron into crude steel

The molten iron (also called *pig iron*) has quite a lot of carbon at all

An alloy steel has less than 1.76% of carbon in its composition